

Date: Thursday, 16/08/2007 10:31:26 AM
 User: Linda Lacelle

Process Sheet

SPL

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BEARING	
Job Number	: 34007			HP	
Estimate Number	: 10717				
P.C. Number	: N/A		Part Number	: D3284009	
This Issue	: 16/08/2007 S.O. No. : N/A		Drawing Number	: D3284 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 31705		Material	: N/A	
Written By			Due Date	: 31/08/2007	
Checked & Approved By			Qty:	2	
Comment	: Est Rev:A 04.05.13 New Issue KJ/DS		Um:	Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: PURCHASING Issue P/O: 4373 to Eagle Copters Order P/N: 47-140-252-5 Certificate of Conformity is required
2.0	471402525	bearing
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s) Bearing
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1
4.0	QC5	INSPECT WORK TO CURRENT STEP
		 Comment: INSPECT WORK TO CURRENT STEP
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Date:

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 34007

Part Number: D3284009

Job Number



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion:



DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
DATE		TITLE	SHEET 1 OF 1
04.05.06		ADJUSTABLE ENGINE MOUNT	1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

W10: 34007

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